

MATTE & SATIN FINISH ON ALL KINON

MATTE & SATIN FINISH ON ALL KINON STEPS:	Material	Equipment	Process Technique
1. Sand	600 Grit	Random orbital sander	Sand entire surface with a few passes until you have a dull finish. Watch to not over sand and remove line color.
2. Clean Dust	Isopropyl alcohol, Acetone, lacquer thinner & Cleaning cloth	Hand clean by wiping	Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rage to remove dust.
3. Spray apply varnish Sealer Coat	Seal coating	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply Varnish with normally.	Spray material entire surface with sealer in standard fashion. Tape off areas that you do not want to spray as normal with wood products.
4. Scuff Sand	600 Grit	Random orbital Sander or sanding block (foam or whatever you normally do when spraying varnish)	Lightly scuff sand being careful not to remove sealer coat. Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rage to remove dust after sanding.
5. Clean Dust	Isopropyl alcohol, acetone, lacquer thinner & Cleaning cloth	Hand clean by wiping	Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rage to remove dust.
6. Spray apply varnish MATTE or SATIN 1st Coat	Post Catalyzed Varnish Catalyzer Retarder if needed	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply Varnish with normally.	Spray material entire surface with sealer in standard fashion. Tape off areas that you do not want to spray as normal with wood products.
7. Scuff Sand	600 Grit	Random orbital Sander or sanding block (foam or whatever you normally do when spraying varnish)	Lightly scuff sand being careful not to remove sealer coat. Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rage to remove dust after sanding.
8. Spray apply varnish MATTE or SATIN 2nd Coat	Post Catalyzed Varnish Catalyzer Retarder if needed	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply Varnish with normally.	Spray material entire surface with sealer in standard fashion. Tape off areas that you do not want to spray as normal with wood products. Let material dry as normal. You are done. For repairs and such repeat steps as needed.