

## SEMI GLOSS & GLOSS FINISH ON POLISHED METAL

<b>SEMI GLOSS &amp; GLOSS FINISH ON POLISHED METAL STEPS:</b>	<b>Material</b>	<b>Equipment</b>	<b>Process Technique</b>
<b>1. Sand &amp; Polish</b>	800 to 1000 Grit. 1000 Trizact, then polish with Farecla.	Random orbital sander.	Sand entire surface with a few passes until you have a dull finish. Be careful not to over sand and remove line color.
<b>2. Clean Dust</b>	Water then degreaser, and acetone. Use separate cleaning cloth for each liquid cleaner.	Hand clean by wiping.	Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rag to remove dust.
<b>3. Spray apply Varnish Sealer Coat</b>	Seal coating	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply varnish as you normally do.	Spray material's entire surface with sealer in standard fashion. Tape off the areas that you do not want to spray as normal with wood products.
<b>4. Scuff Sand</b>	600 Grit	Random orbital sander or sanding block (foam or whatever you normally do when spraying varnish).	Lightly scuff sand being careful not to remove sealer coat. Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rag to remove dust after sanding.
<b>5. Clean Dust</b>	Isopropyl alcohol, acetone, lacquer thinner & cleaning cloth.	Hand clean by wiping.	Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rag to remove dust.
<b>6. Spray apply Varnish Gloss or Semi Gloss Coat 1st Coat</b>	Post catalyzed varnish, catalyzer and retarder if needed.	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply Varnish with normally.	Spray material entire surface with sealer in standard fashion. Tape off areas that you do not want to spray as normal with wood products.
<b>7. Scuff Sand</b>	600 Grit	Random orbital Sander or sanding block(foam or whatever you normally do when spraying varnish).	Lightly scuff sand being careful not to remove sealer coat. Clean away dust from sanding with acetone or Isopropyl alcohol using a clean rag to remove dust after sanding.
<b>8. Spray apply Varnish Gloss or Semi Gloss Coat 1st Coat</b>	Post Catalyzed Varnish, Catalyzer, and retarder if needed.	Gravity fed spray gun or airless sprayer which ever system you are most familiar with and apply Varnish with normally.	Spray material entire surface with sealer in standard fashion. Tape off areas that you do not want to spray as normal with wood products. Let material dry as normal. You are done. For repairs and such repeat steps as needed.